



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3910-1
Job Sheet 192179



Part No: D3910-1

Part Name: Crosstube Lug



Part Weight: 0 lbs

Job Created: 3/18/19

Due Date: 4/15/19

Type: SOLD

Note: D3910 REV:E IPP REV:C 18.02.02 REMOVE FINISH DD VERF:JFS

Ship Via:

Job Qty: 2 pcs

grey sandley

Status: New

Priority: Medium

Job Tracking No:

Created By: Linda Lacelle

Description:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	2 pcs	4/15/19	4/15/19	0.00	0.00	Powdercoat - 3	5	<i>BEB 19-03-21</i>
							Purchasing - 1	5	
							Purchasing - 2	5	
							Purchasing - 3	5	
120	Packaging 2-1 - Receive - B4B	2 pcs	4/15/19	4/15/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		

				Packaging 2 - 28 - B4B		
				Packaging 2 - 29 - B4B		
				Packaging 2 - 30 - B4B		
				Packaging 2 - 31 - B4B		
				Packaging 2 - 32 - B4B		
				Packaging 2 - 33 - B4B		
				Packaging 2 - 34 - B4B		
				Packaging 2 - 35 - B4B		
				Packaging 2 - 36 - B4B		
130	QC 6	2 pcs	4/15/19	0.00 0.00	QC 6 - 42	DAS 58 MAR 27 2019 9-89
					QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
180	Packaging 3-1 - Stock - B4B	2 pcs	4/15/19	0.00 0.00	Packaging 3 - 1 - B4B	DAS 58 MAR 27 2019 9-89
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
190	QC 21 - SA	2 pcs	4/15/19	0.00 0.00	QC 21 - SA - 21	DAS 21 MAR 28 2019 9-89
					QC 21 - SA - 70	
					QC 21 - SA - 53	
Part Op 110 - ISSUE PO TO METEC, NOTE ALODINE AND PAINT AS PER QSI 005						
Descriptions: 120 - (Receive & Inspect for Damage & Mat'l Certs) Ensure C of C is attach						
130 - (QC6- All purchased or subcontracted products)						
180 - (Identify as per dwg & Stock Location: ST503)						
190 - (QC21- Final Inspection - Work Order Release)						

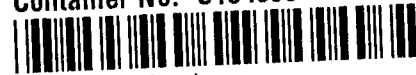
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D3910-1	Crosstube Lug	2 pcs (1 ea)	110-Purchasing	5150012	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Purchasing	D3910-1	2	24	0	
Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Crosstube Lug	4.450Inches ± 0.030	4.480 4.420		
2	Crosstube Lug	1.380Inches ± 0.030	1.410 1.350		
3	Crosstube Lug	0.270Inches ± 0.030	0.300 0.240	reference	
4	Crosstube Lug	0.310Inches ± 0.030	0.340 0.280		
5	Crosstube Lug	0.735Inches ± 0.010	0.745 0.725	reference	
6	Crosstube Lug	2.200Inches ± 0.030	2.230 2.170		
7	Crosstube Lug	0.375Inches ± 0.010	0.385 0.365		
8	Crosstube Lug	0.191Inches + 0.005 - 0.001	0.196 0.190	Diameter	
9	Crosstube Lug	0.380Inches ± 0.030	0.410 0.350	Radius	
10	Crosstube Lug	0.380Inches ± 0.030	0.410 0.350		
11	Crosstube Lug	0.625Inches ± 0.010	0.635 0.615		
12	Crosstube Lug	0.375Inches ± 0.010	0.385 0.365		
13	Crosstube Lug	3.700Inches ± 0.010	3.710 3.690		
14	Crosstube Lug	0.625Inches ± 0.010	0.635 0.615		
15	Crosstube Lug	0.375Inches ± 0.010	0.385 0.365		
16	Crosstube Lug	0.340Inches ± 0.030	0.370 0.310	Radius	

Plex 3/18/19 3:26 PM dart.lacelle.linda



1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S164896



Part: D3910-1

Job No: 192179

Serial No/Batch: S164896

Revision: E

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/21/19